



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-511
Job Sheet 178930



Part No: D206-642-511

Job Qty: 1 ea

Part Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-511 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 2 2018
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4		21 AUG 0 2 2018
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		21 AUG 0 2 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-642-511

Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-642-511 CHG006

Fg.073

21 AUG 0 2 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 Ea (1 ea)	90-Start up Operation	544417
K642-511	Saddle 642-511	1 Ea (1 ea)	90-Start up Operation	F 152964

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-541	1	3	0
	K642-511	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/11/18 10:32 AM Dart.lajeunesse.marie

Qty 1

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____		Skid-tube	Cross tube	Water Jet	Engineering
Part No. _____		Machining	Small Fab	Prod. Eng. Coord.	Quality
NCR No. _____		Thermoforming	Finishing	Rec/Store/Packaging	Other
Date: _____	Step #: _____	Large Fab	Composite		
Description Work Order Deviation		QTY Effective : _____			
Disposition					

DART
AEROSPACE

Container No: S096845

Part: D206-642-511

Job No: 178930

Serial No/Batch: S096845

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: TC STC SH98-4 Issue 2015/10/28, EASA STC

DART
AEROSPACE

By _____

Supervisor _____

ification _____

ordinator _____

val _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Root Cause		FAULT CATEGORY									
Environment	No Re-verification	Pressure/Forced	Temperature/Cure								
Design	Operator	Bending	Set-up								
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route								
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect								
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified								
Material	Use for Testing	Cuffs	Contamination								
Internal Transport	Poor Information	Crushing	Countersink								
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short								
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear								
Substation	Process Improvement	Marks/Chatter	Drill Holes								
Past Expiry Date	Manufacturing Process										
Misidentified	Past Due										
		OTHER : _____									

Change Record

PAGE 1 OF 1

Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)

Description: FLOAT SKIDTUBE , LH/RH

[illegible]